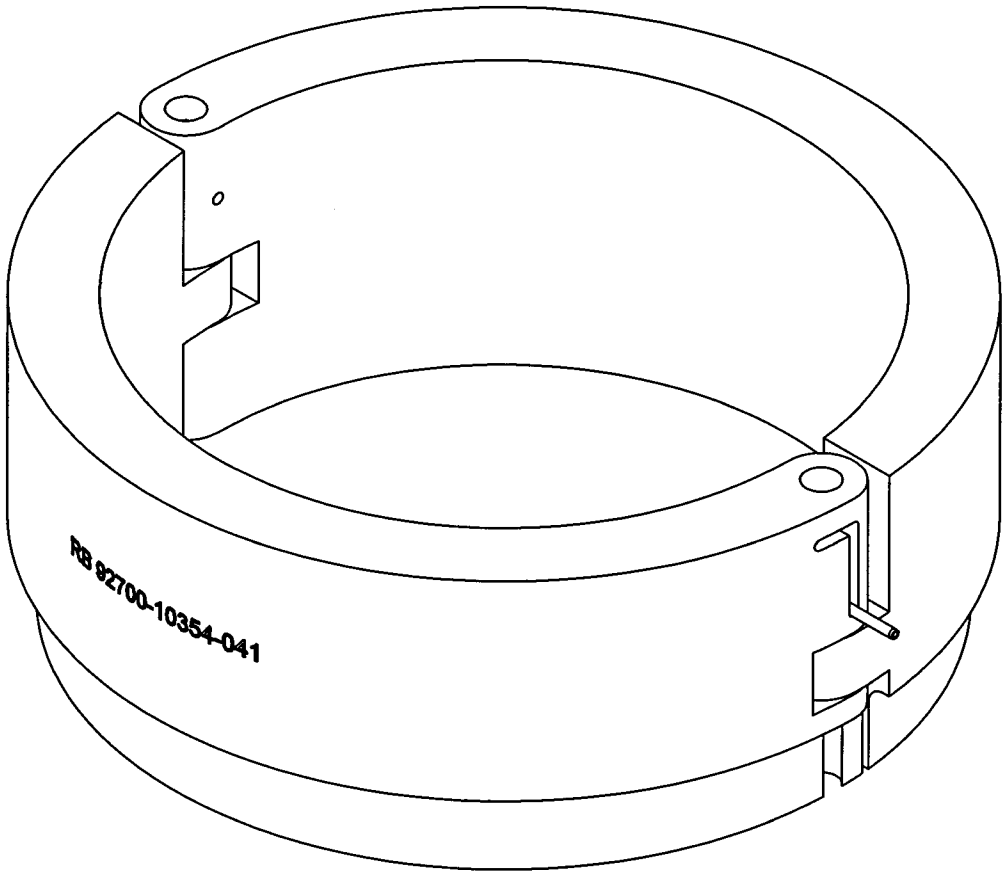
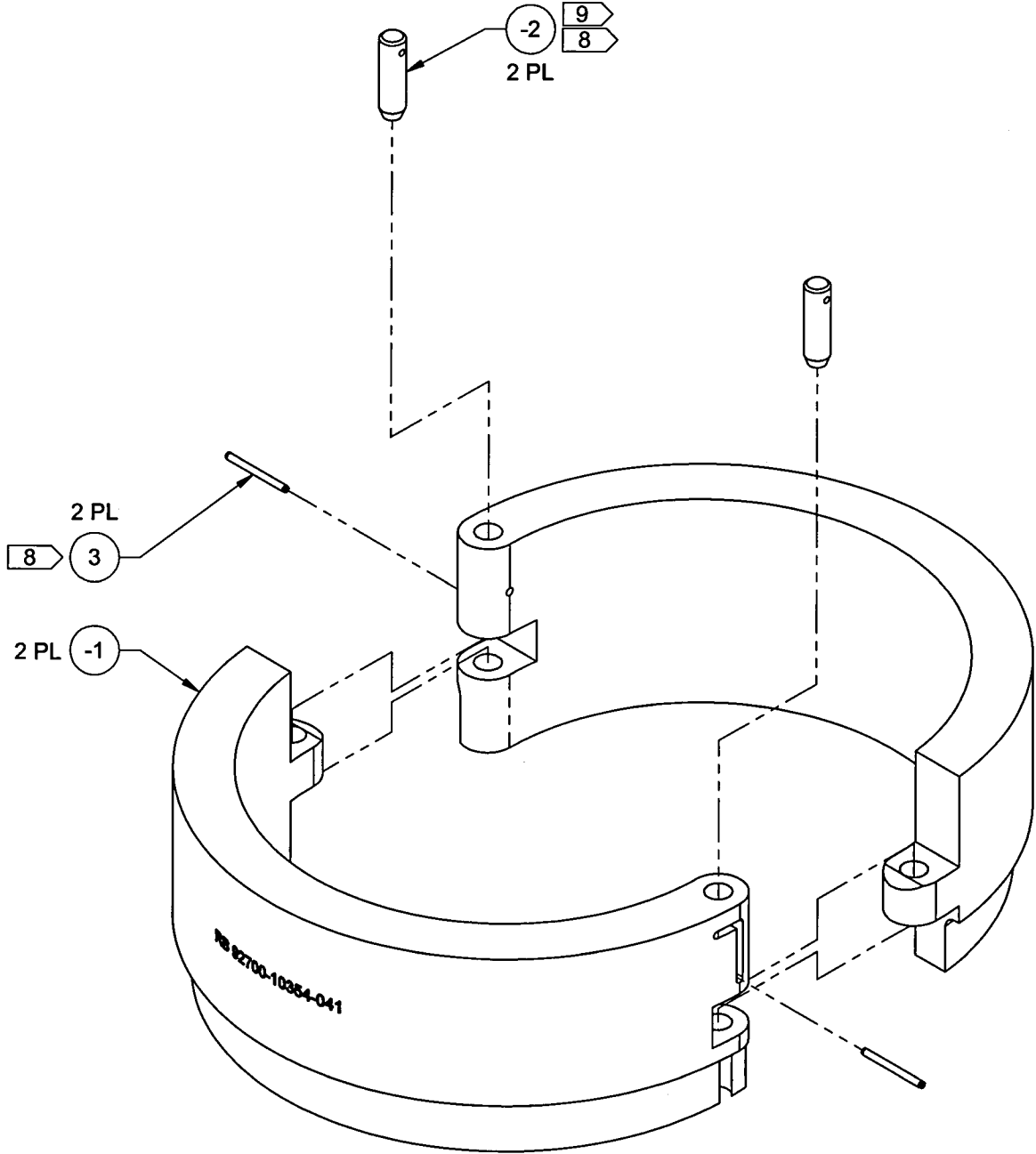


ITEM #	QTY	PART #	PART TITLE
-1	2	RB 92700-10354-041-1	SUPPORT
-2	2	RB 92700-10354-041-2	LOCK PIN
3	2	McMaster#92383A704 OR EQUIV.	SS SPRING PIN 1/8" DIA. X 1-1/2" LG.

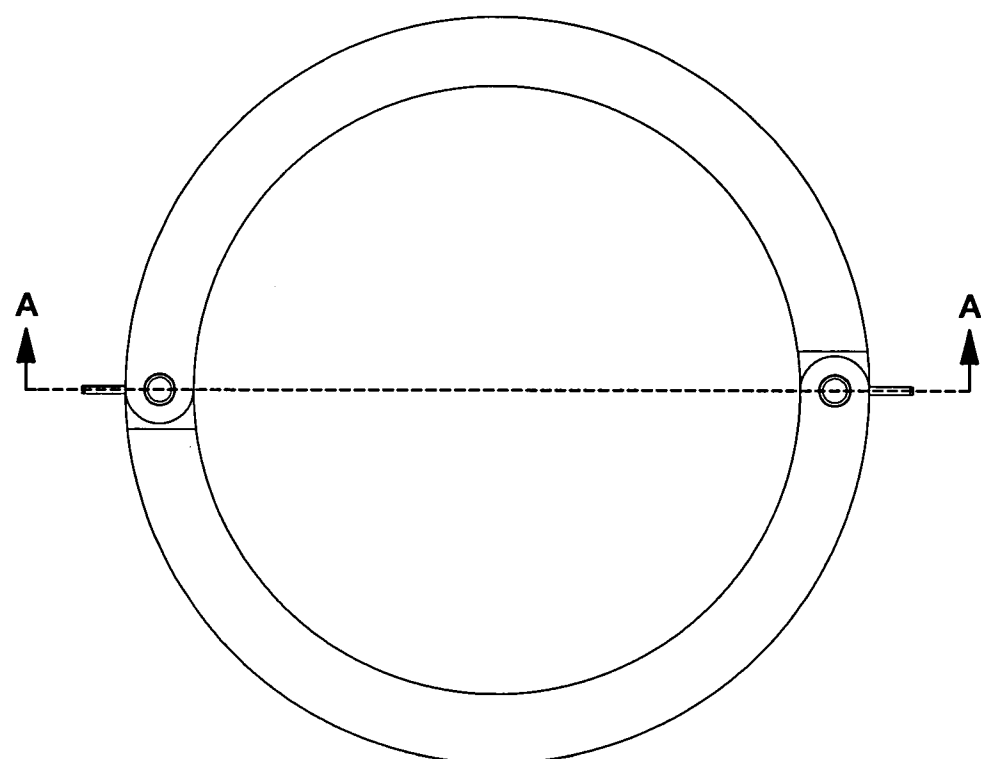


RB 92700-10354-041 M/R SWASHPLATE SUPPORT TOOL

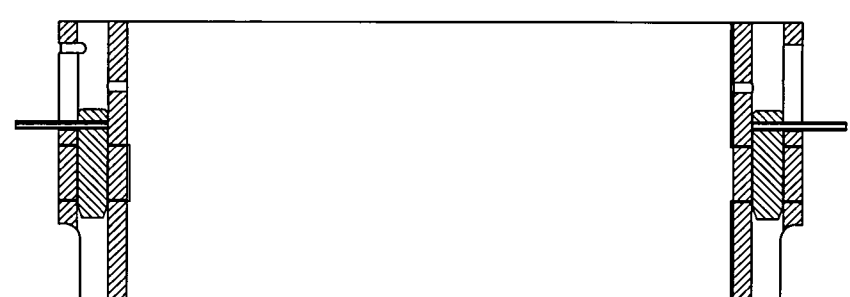


- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A
 - 8) ALIGN HOLE OF ITEMS -2 WITH THE SLOT OF ITEMS -1, THEN PRESS FIT ITEMS 3 FLUSH TO EXTERNAL SURFACE OF ITEMS -2 AS SHOWN
 - 9) ITEMS -2 MUST MOVE FREELY

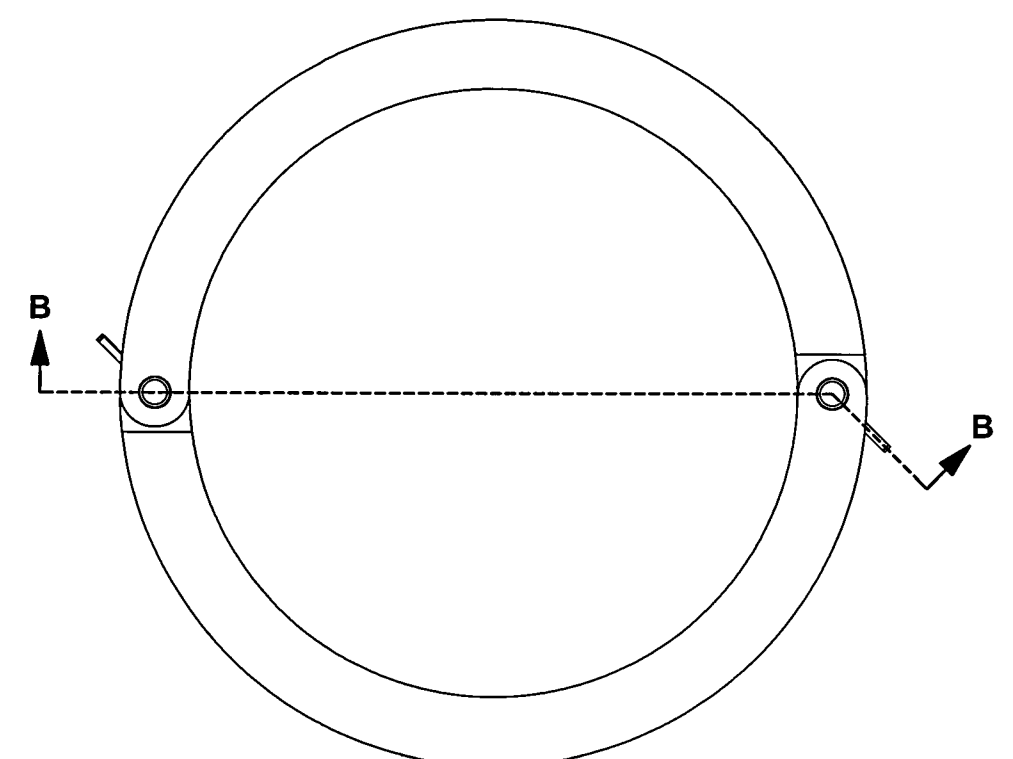
A	NEW ISSUE	18-643	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	FK	RB 92700-10354-041	SHEET 1 OF 4
APPROVED	VH	TITLE	SCALE
DATE 9/10/2018		M/R SWASHPLATE SUPPORT TOOL	NTS
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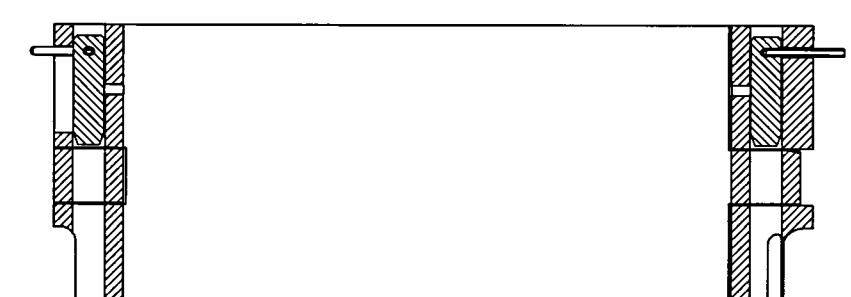
LOCKED



SECTION A-A



UNLOCKED

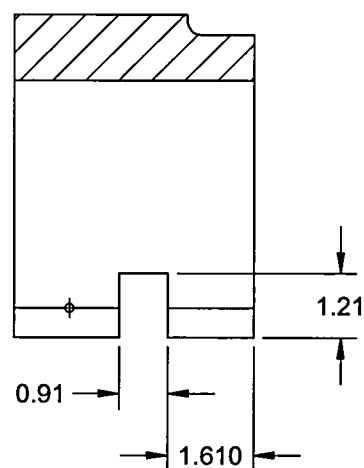
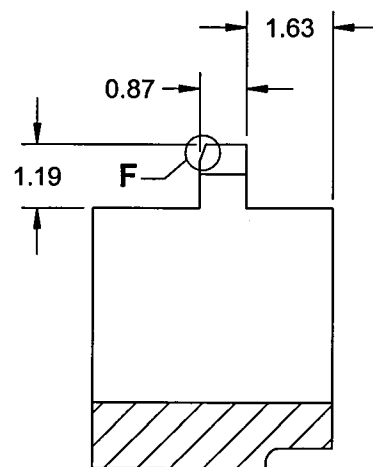
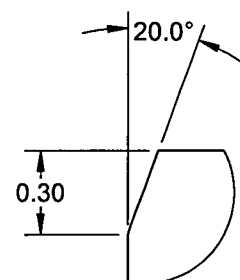
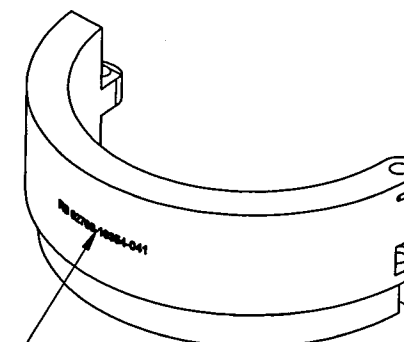
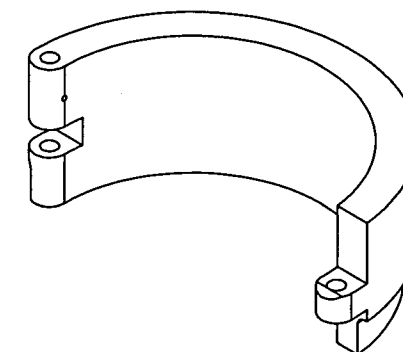
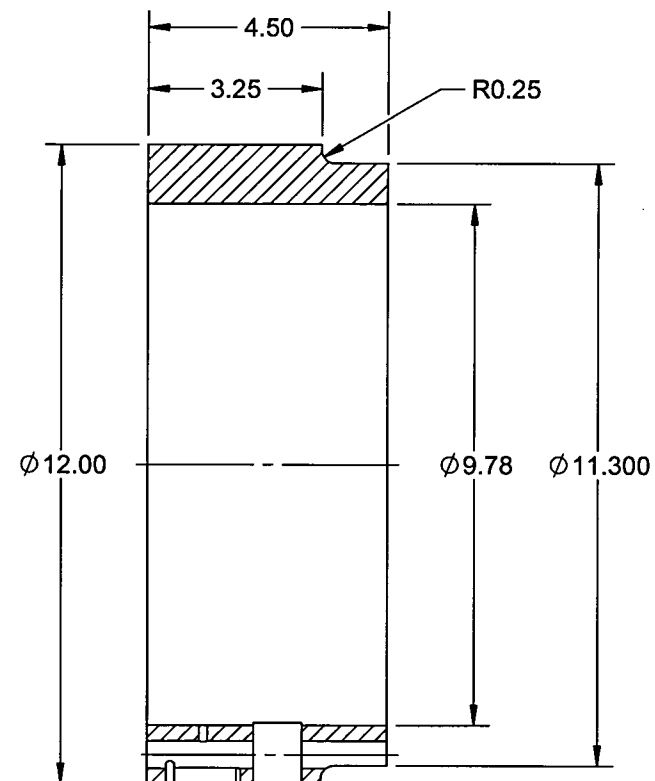
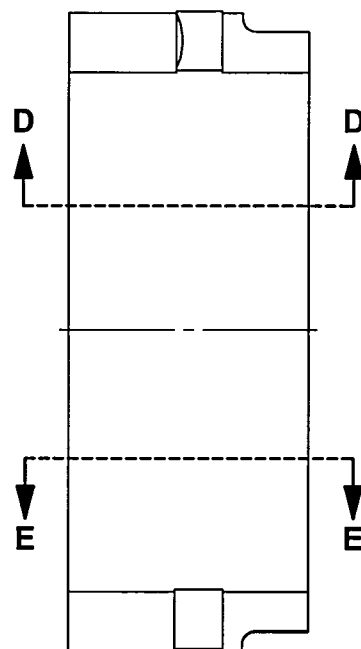
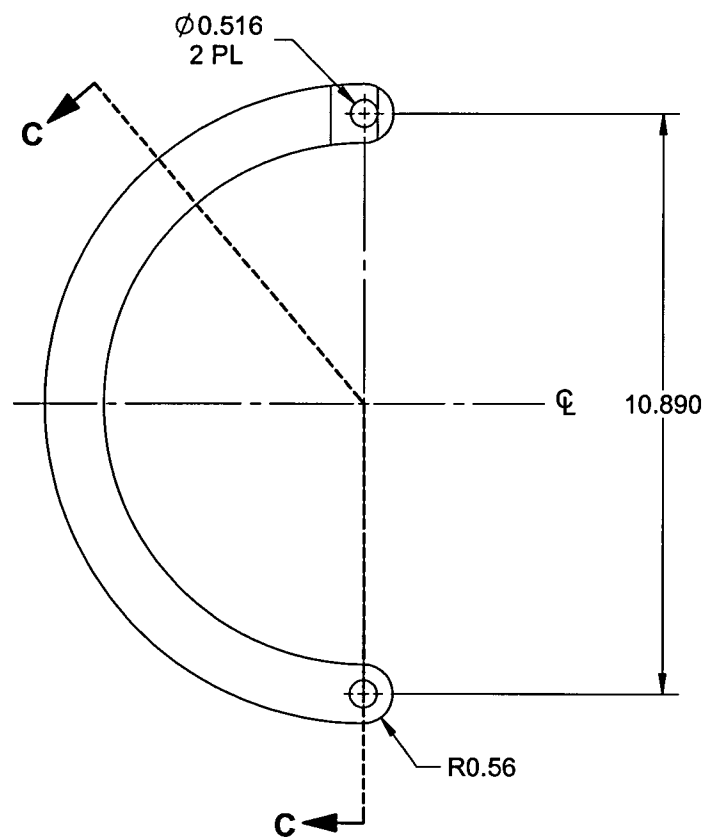


SECTION B-B

RB 92700-10354-041 M/R SWASHPLATE SUPPORT TOOL

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	FK	RB 92700-10354-041	SHEET 2 OF 4
APPROVED	WTP	TITLE	SCALE
DATE 9/10/2018		M/R SWASHPLATE SUPPORT TOOL	NTS
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SECTION C-C

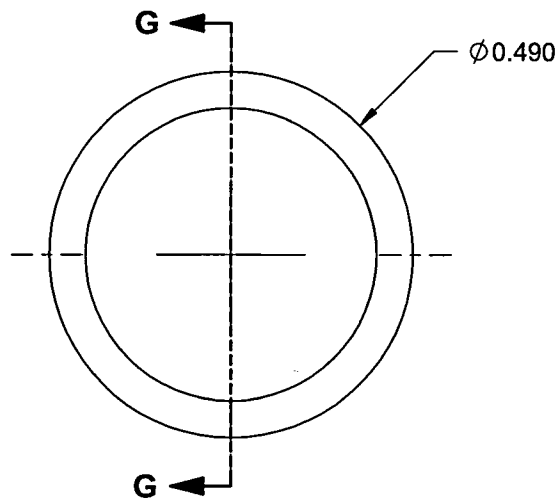
SECTION D-D

SECTION E-E

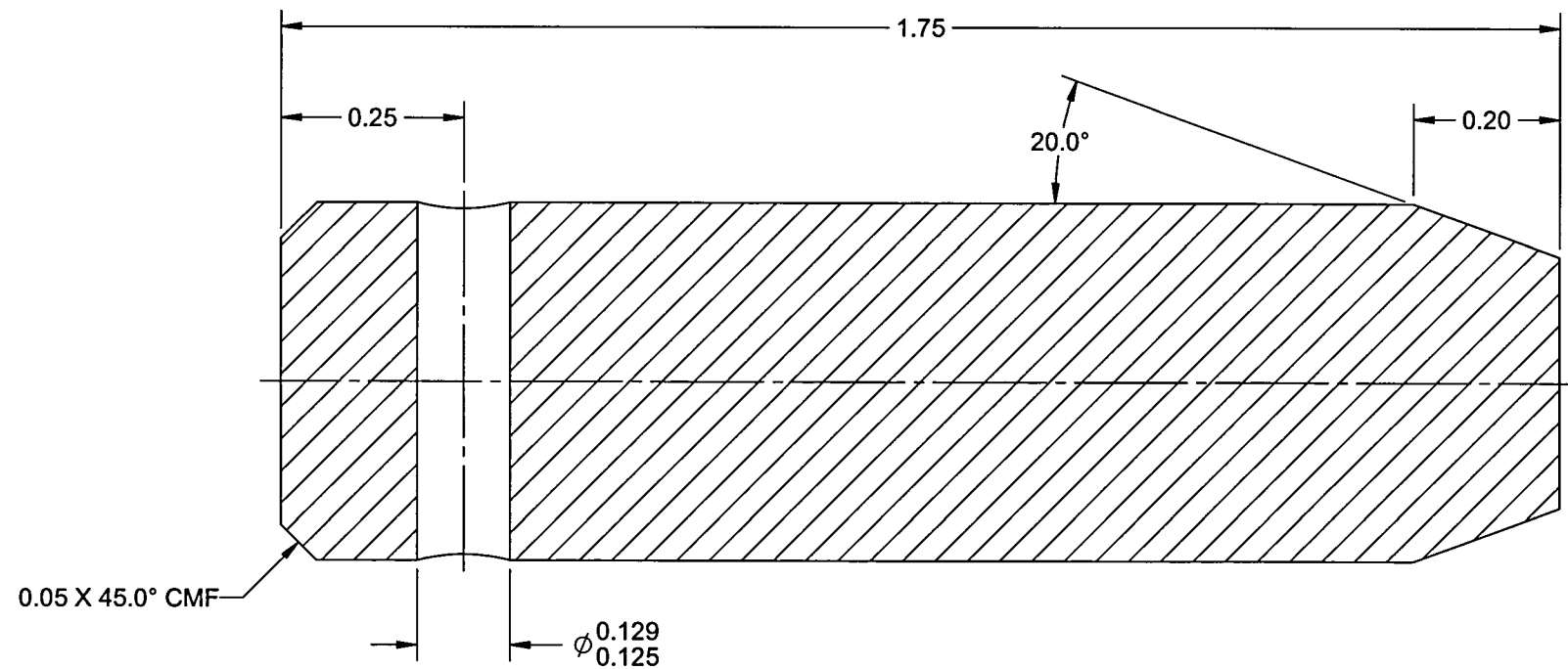
RB 92700-10354-041-1 SUPPORT

- NOTES:**
- 1) MATERIAL: WHITE DELRIN / ACETAL ASTM D6100
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: MACHINE ENGRAVE THEN FILL WITH BLACK INK
 - 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005" PER CAD FILE RB 92700-10354-041-1 REV A.STEP

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	FK	RB 92700-10354-041	SHEET 3 OF 4
APPROVED	VFP	TITLE	SCALE
DATE 9/10/2018		M/R SWASHPLATE SUPPORT TOOL	NTS
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RB 92700-10354-041-2 LOCK PIN



SECTION G-G

- NOTES:
- 1) MATERIAL: 303/304/316 STAINLESS STEEL
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	FK	RB 92700-10354-041	SHEET 4 OF 4
APPROVED	✓	TITLE	SCALE
DATE 9/10/2018		M/R SWASHPLATE SUPPORT TOOL	NTS
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